



Technical Data Sheet

Lucent Pp CPP-0140

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

Product Description

40% Calcium Carbonate Filled, Homopolymer Polypropylene

Melt Flow Adjustable for Application

Colors Available

Add "U" for UV Stabilized

Add "H" for Heat Stabilized

General

Filler / Reinforcement	• Calcium Carbonate, 40% Filler by Weight
Features	• Homopolymer
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.24	1.24 g/cm ³	ASTM D792

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	400000 psi	2760 MPa	ASTM D790
Flexural Strength	6100 psi	42.1 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	0.80 ft·lb/in	43 J/m	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	155 °F	68.3 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.